STANDARD WORK COMBINATION SHEET

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Date:	**Process/Cell:** _____ **Cost Ctr:** _____	**Takt Time:** _____
Observer(s):	**Material:** _____ **Operator:** _____	**Machine No:** _____

Step No.	Operation	Rout Op	Times			Operation Times
			Man	Mach	Walk	
	Totals					**Total Waiting:**

MAN
AUTO
WALK
WAITING